Safety Data Sheet according to the REACH Regulation (EC) 1907/2006 amended by Regulation (EU) 2020/878



# ALPHAGAZ™ MIX SERIES 10% H2 / 5% CO2 / N2

Issue date: 9/7/2007 Revision date: 1/12/2024 Supersedes version of: 4/24/2019 Version: 4.0

SDS reference: 2007142



### **Danger**

### SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

: ALPHAGAZ™ MIX SERIES 10% H2 / 5% CO2 / N2 Bal Trade name

SDS no 2007142

1.2. Relevant identified uses of the substance or mixture and uses advised against

Relevant identified uses : Industrial and professional uses. Perform risk assessment prior to use.

Contact supplier for more information on uses.

Industrial and professional use for chemical analysis, calibration, (routine) quality control,

laboratory use, under controlled conditions. Perform risk assessment prior to use.

Uses advised against : Consumer use.

Uses other than those listed above are not supported, contact your supplier for more

information on other uses.

1.3. Details of the supplier of the safety data sheet

Company identification : AIR LIQUIDE SINGAPORE PTE LTD

HEAD OFFICE: 2 VENTURE DRIVE, VISION EXCHANGE, #22-28, SINGAPORE 608526

T +65 6265 3788 - F +65 6 265 1441

Sg-info@airliquide.com - https://sg.airliquide.com/resources/safety-data-sheets-sds

1.4. Emergency telephone number

Emergency telephone number : +65 6265 3788, +65 9619 9229 (After Office Hour)

### **SECTION 2: Hazards identification**

### 2.1. Classification of the substance or mixture

Classification according to Regulation (EC) No. 1272/2008 [CLP]

Physical hazards Flammable gases, Category 1B H221 Gases under pressure: Compressed gas H280

#### 2.2. Label elements

#### Labelling according to Regulation (EC) No. 1272/2008 [CLP]

Hazard pictograms (CLP)



GHS02

Signal word (CLP) : Danger

Hazard statements (CLP) H221 - Flammable gas.

H280 - Contains gas under pressure; may explode if heated.

AIR LIQUIDE SINGAPORE PTE LTD HEAD OFFICE: 2 VENTURE DRIVE. VISION EXCHANGE, #22-28, SINGAPORE 608526 +65 6265 3788

EN (English) Reference number: 2007142 1/11



Reference number: 2007142

Precautionary statements (CLP)

- Prevention : P210 - Keep away from heat, hot surfaces, sparks, open flames and other ignition sources.

No smoking.

- Response : P377 - Leaking gas fire: Do not extinguish, unless leak can be stopped safely.

P381 - In case of leakage, eliminate all ignition sources.

- Storage : P403 - Store in a well-ventilated place.

2.3. Other hazards

: Asphyxiant in high concentrations.

These high concentrations are within the flammability range.

Not classified as PBT or vPvB.

The substance/mixture has no endocrine disrupting properties.

### **SECTION 3: Composition/information on ingredients**

#### 3.1. Substances

Not applicable

#### 3.2. Mixtures

Name	Product identifier	%	Classification according to Regulation (EC) No. 1272/2008 [CLP]
Nitrogen	CAS-No.: 7727-37-9 EC-No.: 231-783-9 EC Index-No.: REACH-no: *1	85	Press. Gas (Comp.), H280
hydrogen	CAS-No.: 1333-74-0 EC-No.: 215-605-7 EC Index-No.: 001-001-00-9 REACH-no: *1	10	Flam. Gas 1A, H220 Press. Gas (Comp.), H280
Carbon dioxide CAS-No.: 124-38-9 EC-No.: 204-696-9 EC Index-No.: REACH-no: *1		5	Press. Gas (Liq.), H280

Full text of H- and EUH-statements: see section 16

Contains no other components or impurities which will influence the classification of the product.

### **SECTION 4: First aid measures**

### 4.1. Description of first aid measures

- Inhalation : Remove victim to uncontaminated area wearing self contained breathing apparatus. Keep

victim warm and rested. Call a doctor. Perform cardiopulmonary resuscitation if breathing

Reference number: 2007142

stopped.

Skin contactEye contactAdverse effects not expected from this product.Adverse effects not expected from this product.

- Ingestion : Ingestion is not considered a potential route of exposure.

<sup>\*1:</sup> Listed in Annex IV / V REACH, exempted from registration.

<sup>\*3:</sup> Registration not required: Substance manufactured or imported < 1t/y.



Reference number: 2007142

#### 4.2. Most important symptoms and effects, both acute and delayed

: Low concentrations of CO2 cause increased respiration and headache.

See section 11.

In high concentrations may cause asphyxiation. Symptoms may include loss of

mobility/consciousness. Victim may not be aware of asphyxiation.

### 4.3. Indication of any immediate medical attention and special treatment needed

: None.

### **SECTION 5: Firefighting measures**

#### 5.1. Extinguishing media

- Suitable extinguishing media : Water spray or fog.

Shutting off the source of the gas is the preferred method of control.

- Unsuitable extinguishing media : Carbon dioxide.

Do not use water jet to extinguish.

#### 5.2. Special hazards arising from the substance or mixture

Specific hazards : Exposure to fire may cause containers to rupture/explode.

Hazardous combustion products : None.

#### 5.3. Advice for firefighters

Specific methods : Do not extinguish a leaking gas flame unless absolutely necessary. Spontaneous/explosive re-

ignition may occur. Extinguish any other fire.

Use fire control measures appropriate for the surrounding fire. Exposure to fire and heat radiation may cause gas receptacles to rupture. Cool endangered receptacles with water spray jet from a protected position. Prevent water used in emergency cases from entering sewers and

drainage systems.

If possible, stop flow of product.

Use water spray or fog to knock down fire fumes if possible.

Move containers away from the fire area if this can be done without risk.

Special protective equipment for fire fighters :

In confined space use self-contained breathing apparatus.

Standard protective clothing and equipment (Self Contained Breathing Apparatus) for fire

fighters.

Standard EN 469 - Protective clothing for firefighters. Standard - EN 659: Protective gloves for

firefighters.

Standard EN 137 - Self-contained open-circuit compressed air breathing apparatus with full

face mask.

### **SECTION 6: Accidental release measures**

### 6.1. Personal precautions, protective equipment and emergency procedures

For non-emergency personnel : Act in accordance with local emergency plan.

Try to stop release. Evacuate area.

Eliminate ignition sources.
Ensure adequate air ventilation.

Stay upwind.

See section 8 of the SDS for more information on personal protective equipment

EN (English)

Reference number: 2007142 3/11



Reference number: 2007142

For emergency responders : Monitor concentration of released product.

Consider the risk of potentially explosive atmospheres.

Wear self-contained breathing apparatus when entering area unless atmosphere is proved to be

safe.

See section 5.3 of the SDS for more information.

6.2. Environmental precautions

: Try to stop release.

6.3. Methods and material for containment and cleaning up

: Ventilate area.

6.4. Reference to other sections

: See also sections 8 and 13.

### **SECTION 7: Handling and storage**

#### 7.1. Precautions for safe handling

Safe use of the product

: Assess the risk of potentially explosive atmospheres and the need for explosion-proof equipment.

Purge air from system before introducing gas.

Take precautionary measures against static discharge.

Keep away from ignition sources (including static discharges).

Consider the use of only non-sparking tools. Ensure equipment is adequately earthed.

The product must be handled in accordance with good industrial hygiene and safety

procedures.

Only experienced and properly instructed persons should handle gases under pressure.

Consider pressure relief device(s) in gas installations.

Ensure the complete gas system was (or is regularily) checked for leaks before use.

Do not smoke while handling product.

Use only properly specified equipment which is suitable for this product, its supply pressure and

Reference number: 2007142

temperature. Contact your gas supplier if in doubt.

Avoid suck back of water, acid and alkalis.

Do not breathe gas.

Avoid release of product into work area.



Reference number: 2007142

Safe handling of the gas receptacle

: Refer to supplier's container handling instructions.

Do not allow backfeed into the container.

Protect containers from physical damage; do not drag, roll, slide or drop.

When moving cylinders, even for short distances, use a cart (trolley, hand truck, etc.) designed to transport cylinders.

Leave valve protection caps in place until the container has been secured against either a wall or bench or placed in a container stand and is ready for use.

If user experiences any difficulty operating valve discontinue use and contact supplier.

Never attempt to repair or modify container valves or safety relief devices.

Damaged valves should be reported immediately to the supplier.

Keep container valve outlets clean and free from contaminants particularly oil and water.

Replace valve outlet caps or plugs and container caps where supplied as soon as container is disconnected from equipment.

Close container valve after each use and when empty, even if still connected to equipment.

Never attempt to transfer gases from one cylinder/container to another.

Never use direct flame or electrical heating devices to raise the pressure of a container.

Do not remove or deface labels provided by the supplier for the identification of the content of the container.

Suck back of water into the container must be prevented.

Open valve slowly to avoid pressure shock.

#### 7.2. Conditions for safe storage, including any incompatibilities

: Segregate from oxidant gases and other oxidants in store.

All electrical equipment in the storage areas should be compatible with the risk of a potentially explosive atmosphere.

Observe all regulations and local requirements regarding storage of containers.

Containers should not be stored in conditions likely to encourage corrosion.

Container valve guards or caps should be in place.

Containers should be stored in the vertical position and properly secured to prevent them from falling over.

Stored containers should be periodically checked for general condition and leakage.

Keep container below 50°C in a well ventilated place.

Store containers in location free from fire risk and away from sources of heat and ignition.

Keep away from combustible materials.

#### 7.3. Specific end use(s)

: None.

### **SECTION 8: Exposure controls/personal protection**

#### 8.1. Control parameters

Carbon dioxide (124-38-9)					
OEL : Occupational Exposure Limits					
ACGIH	ACGIH OEL TWA [ppm]	5000 ppm			
	ACGIH OEL STEL [ppm]	30000 ppm			
	Remark (ACGIH)	TLV® Basis: Asphyxia			

DNEL (Derived-No Effect Level) : None available.

PNEC (Predicted No-Effect Concentration) : None available

### 8.2. Exposure controls



Reference number: 2007142

#### 8.2.1. Appropriate engineering controls

: Provide adequate general and local exhaust ventilation.

Product to be handled in a closed system.

Gas detectors should be used when flammable gases/vapours may be released.

Consider the use of a work permit system e.g. for maintenance activities. Systems under pressure should be regularily checked for leakages. Ensure exposure is below occupational exposure limits (where available).

CO2 detectors should be used when CO2 may be released.

#### 8.2.2. Individual protection measures, e.g. personal protective equipment

: A risk assessment should be conducted and documented in each work area to assess the risks related to the use of the product and to select the PPE that matches the relevant risk. The

following recommendations should be considered:

PPE compliant to the recommended EN/ISO standards should be selected.

• Eye/face protection : Wear safety glasses with side shields.

Standard EN 166 - Personal eye-protection - specifications.

· Skin protection

- Hand protection : Wear working gloves when handling gas containers.

Standard EN 388 - Protective gloves against mechanical risks, performance level 1 or higher.

- Other : Consider the use of flame resistant anti-static safety clothing.

Standard EN ISO 14116 - Limited flame spread materials.

Standard EN 1149-5 - Protective clothing: Electrostatic properties.

Wear safety shoes while handling containers.

Standard EN ISO 20345 - Personal protective equipment - Safety footwear.

• Respiratory protection : Gas filters may be used if all surrounding conditions e.g. type and concentration of the

contaminant(s) and duration of use are known.

Use gas filters with full face mask, where exposure limits may be exceeded for a short-term

period, e.g. connecting or disconnecting containers. Gas filters do not protect against oxygen deficiency.

Standard EN 14387 - Gas filter(s), combined filter(s) and standard EN136, full face masks . Self contained breathing apparatus is recommended, where unknown exposure may be

expected, e.g. during maintenance activities on installation systems.

Standard EN 137 - Self-contained open-circuit compressed air breathing apparatus with full

face mask.

When indicated by a risk assessment, Respiratory Protective Equipment must be used. The selection of the Respiratory Protective Device (RPD) must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected RPD.

• Thermal hazards : None in addition to the above sections.

#### 8.2.3. Environmental exposure controls

: Refer to local regulations for restriction of emissions to the atmosphere. See section 13 for specific methods for waste gas treatment.

### **SECTION 9: Physical and chemical properties**

#### 9.1. Information on basic physical and chemical properties

Appearance

- Physical state at 20°C / 101.3kPa
- Colour
: Gas.
: Colourless.
Odourless.

Melting point / Freezing point : Not applicable for gas mixtures. Boiling point : Not applicable for gas mixtures.

It is technically not possible to determine the boiling point or range of this mixture. Component

Reference number: 2007142

with lowest boiling point: hydrogen -253 °C



Reference number: 2007142

Flammability : Extremely flammable gas, Flammable gas.

Lower explosion limit : Calculated value: 40.42%

Upper explosion limit : No test data or calculation method available. Flash point : Not applicable for gases and gas mixtures.

Auto-ignition temperature : Not known.

Auto ignition temperature for mixtures is not available. Component with lowest auto-ignition

temperature: hydrogen 560 °C

Decomposition temperature : Not applicable.

pH : Not applicable for gases and gas mixtures.

Viscosity, kinematic : No reliable data available.

Water solubility [20°C] : Mixture is partially soluble in water Partition coefficient n-octanol/water (Log Kow) : Not applicable for gas mixtures.

Vapour pressure [20°C] : Not applicable.
Vapour pressure [50°C] : Not applicable.
Density and/or relative density : Not applicable.
Relative vapour density (air=1) : Lighter or similar to air.

Particle characteristics : Not applicable for gases and gas mixtures.

#### 9.2. Other information

### 9.2.1. Information with regard to physical hazard classes

Explosive properties : Not applicable.

Explosion limits : Flammability range not available.

Oxidising properties : Not applicable.

9.2.2. Other safety characteristics

Molar mass : Not applicable for gas mixtures.

Evaporation rate : Not applicable for gases and gas mixtures.

Other data : None.

### **SECTION 10: Stability and reactivity**

10.1. Reactivity

: No reactivity hazard other than the effects described in sub-sections below.

Data for mixtures are not available.

10.2. Chemical stability

: Stable under normal conditions.

10.3. Possibility of hazardous reactions

: May react violently with oxidants. Can form explosive mixture with air.

10.4. Conditions to avoid

: Keep away from heat/sparks/open flames/hot surfaces. – No smoking.

Avoid moisture in installation systems.

10.5. Incompatible materials

: Air, Oxidisers.

For additional information on compatibility refer to ISO 11114.

10.6. Hazardous decomposition products

: Under normal conditions of storage and use, hazardous decomposition products should not be

produced.

### **SECTION 11: Toxicological information**

### 11.1. Information on toxicological effects

EN (English)

Reference number: 2007142 7/11



Reference number: 2007142

**Acute toxicity** : Toxicological effects not expected from this product if occupational exposure limit values are

not exceeded.

Skin corrosion/irritation : No known effects from this product. Serious eye damage/irritation : No known effects from this product. Respiratory or skin sensitisation : No known effects from this product. Germ cell mutagenicity : No known effects from this product. Carcinogenicity : No known effects from this product. Toxic for reproduction : Fertility : No known effects from this product. Toxic for reproduction : unborn child : No known effects from this product. STOT-single exposure : No known effects from this product.

STOT-repeated exposure : No known effects from this product. : Not applicable for gases and gas mixtures.

11.2. Information on other hazards

Other information : The substance/mixture has no endocrine disrupting properties.

### **SECTION 12: Ecological information**

#### 12.1. Toxicity

Aspiration hazard

Assessment : No data available.

EC50 48h - Daphnia magna [mg/l] : No data available. EC50 72h - Algae [mg/l] : No data available. : No data available. LC50 96 h - Fish [mg/l]

12.2. Persistence and degradability

: No data available. Assessment

12.3. Bioaccumulative potential

Assessment : No data available.

12.4. Mobility in soil

: Because of its high volatility, the product is unlikely to cause ground or water pollution. Assessment

Partition into soil is unlikely.

12.5. Results of PBT and vPvB assessment

Assessment : No data available.

Not classified as PBT or vPvB.

12.6. Endocrine disrupting properties

Assessment : The substance/mixture has no endocrine disrupting properties.

12.7. Other adverse effects

Other adverse effects : No known effects from this product.

Effect on the ozone layer : None.

Effect on global warming : Contains greenhouse gas(es).

### **SECTION 13: Disposal considerations**

EN (English)

Reference number: 2007142

8/11



Reference number: 2007142

#### 13.1. Waste treatment methods

: Contact supplier if guidance is required.

Do not discharge into areas where there is a risk of forming an explosive mixture with air.

Waste gas should be flared through a suitable burner with flash back arrestor. Ensure that the emission levels from local regulations or operating permits are not exceeded.

Refer to the EIGA code of practice Doc.30 "Disposal of Gases", downloadable at

http://www.eiga.eu for more guidance on suitable disposal methods.

Do not discharge into any place where its accumulation could be dangerous.

Return unused product in original container to supplier.

List of hazardous waste codes (from Commission Decision 2000/532/EC as : 16 05 04 \*: Gases in pressure containers (including halons) containing hazardous substances.

amended)

13.2. Additional information

: External treatment and disposal of waste should comply with applicable local and/or national regulations.

### **SECTION 14: Transport information**

#### 14.1. UN number

UN-No. : 1954

14.2. UN proper shipping name

Transport by road/rail (ADR/RID) : COMPRESSED GAS, FLAMMABLE, N.O.S. (hydrogen, Nitrogen)

Transport by air (ICAO-TI / IATA-DGR) Compressed gas, flammable, n.o.s. (hydrogen, Nitrogen)

Transport by sea (IMDG) : COMPRESSED GAS, FLAMMABLE, N.O.S. (hydrogen, Nitrogen)

14.3. Transport hazard class(es)

Labelling



2.1: Flammable gases.

Transport by road/rail (ADR/RID)

Class : 2 Classification code : 1F Hazard identification number : 23

**Tunnel Restriction** : B/D - Tank carriage: Passage forbidden through tunnels of category B, C, D and E. Other

carriage: Passage forbidden through tunnels of category D and E

Transport by air (ICAO-TI / IATA-DGR)

Class / Div. (Sub. risk(s)) : 2.1

Transport by sea (IMDG)

Class / Div. (Sub. risk(s)) : 2.1 Emergency Schedule (EmS) - Fire : F-D Emergency Schedule (EmS) - Spillage : S-U

14.4. Packing group

Transport by road/rail (ADR/RID) : Not applicable Transport by air (ICAO-TI / IATA-DGR) : Not applicable : Not applicable Transport by sea (IMDG)

#### 14.5. Environmental hazards

EN (English)

9/11 Reference number: 2007142



Reference number: 2007142

Transport by road/rail (ADR/RID) : None.

Transport by air (ICAO-TI / IATA-DGR) : None.

Transport by sea (IMDG) : None.

#### 14.6. Special precautions for user

Packing Instruction(s)

Transport by road/rail (ADR/RID) : P200

Transport by air (ICAO-TI / IATA-DGR)

Passenger and Cargo Aircraft : Forbidden.
Cargo Aircraft only : 200.
Transport by sea (IMDG) : P200

Special transport precautions : Avoid transport on vehicles where the load space is not separated from the driver's

compartment.

Ensure vehicle driver is aware of the potential hazards of the load and knows what to do in the event of an accident or an emergency.

Reference number: 2007142

Before transporting product containers:
- Ensure there is adequate ventilation.
- Ensure that containers are firmly secured.
- Ensure valve is closed and not leaking.

- Ensure valve outlet cap nut or plug (where provided) is correctly fitted.

- Ensure valve protection device (where provided) is correctly fitted.

### 14.7. Transport in bulk according to Annex II of Marpol and the IBC Code

: Not applicable.

### **SECTION 15: Regulatory information**

### 15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

**EU-Regulations** 

Seveso Directive: 2012/18/EU (Seveso III) : Covered.

National regulations

Regulatory reference : Ensure all national/local regulations are observed.

15.2. Chemical safety assessment

: A CSA does not need to be carried out for this product.

### **SECTION 16: Other information**

Indication of changes : Safety data sheet in accordance with commission regulation (EU) No 2020/878.

EN (English)

10/11



Reference number: 2007142

Abbreviations and acronyms

: ATE - Acute Toxicity Estimate

CLP - Classification Labelling Packaging Regulation; Regulation (EC) No 1272/2008

REACH - Registration, Evaluation, Authorisation and Restriction of Chemicals Regulation (EC)

No 1907/2006

EINECS - European Inventory of Existing Commercial Chemical Substances

CAS# - Chemical Abstract Service number

PPE - Personal Protection Equipment

LC50 - Lethal Concentration to 50 % of a test population

RMM - Risk Management Measures

PBT - Persistent, Bioaccumulative and Toxic vPvB - Very Persistent and Very Bioaccumulative

STOT- SE: Specific Target Organ Toxicity - Single Exposure

CSA - Chemical Safety Assessment

EN - European Standard UN - United Nations

ADR - European Agreement concerning the International Carriage of Dangerous Goods by

Road

IATA - International Air Transport Association

IMDG code - International Maritime Dangerous Goods

RID - Regulations concerning the International Carriage of Dangerous Goods by Rail

WGK - Water Hazard Class

STOT - RE: Specific Target Organ Toxicity - Repeated Exposure

UFI: Unique Formula Identifier

: Ensure operators understand the flammability hazard.

Receptacle under pressure.

Further information : Classification using data from databases maintained by the European Industrial Gases

Association (EIGA). Data is maintained in EIGA doc 169: 'Classification and Labelling Guide',

downloadable at : http://www.eiga.eu.

Classification in accordance with the procedures and calculation methods of Regulation (EC)

1272/2008 (CLP).

Full text of H- and EUH-statements		
Flam. Gas 1A	Flammable gases, Category 1A	
Flam. Gas 1B	Flammable gases, Category 1B	
H220	Extremely flammable gas.	
H221	Flammable gas.	
H280	Contains gas under pressure; may explode if heated.	
Press. Gas (Comp.)	Gases under pressure : Compressed gas	
Press. Gas (Liq.)	Gases under pressure : Liquefied gas	

DISCLAIMER OF LIABILITY

Training advice

: Before using this product in any new process or experiment, a thorough material compatibility and safety study should be carried out.

Details given in this document are believed to be correct at the time of going to press.

Whilst proper care has been taken in the preparation of this document, no liability for injury or damage resulting from its use can be accepted.

Reference number: 2007142